TRONITEC SERVICE DOCUMENT (TSD# 41) 78-8028-9283-2 TRANSFORMER FOR D20 INTERCOMS

The included 78-8028-9283-2 transformer is a 15 VDC version that is now used to replace the original 14 VAC versions. To use this transformer with 3M D20 intercoms, Earth Ground from your facility's AC voltage supply must be connected to one of the Common (COM) connections on the 3M terminal strips, such as Connector "A", terminal #4. Failure to do so will result in excessive noise being generated by the intercom.

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